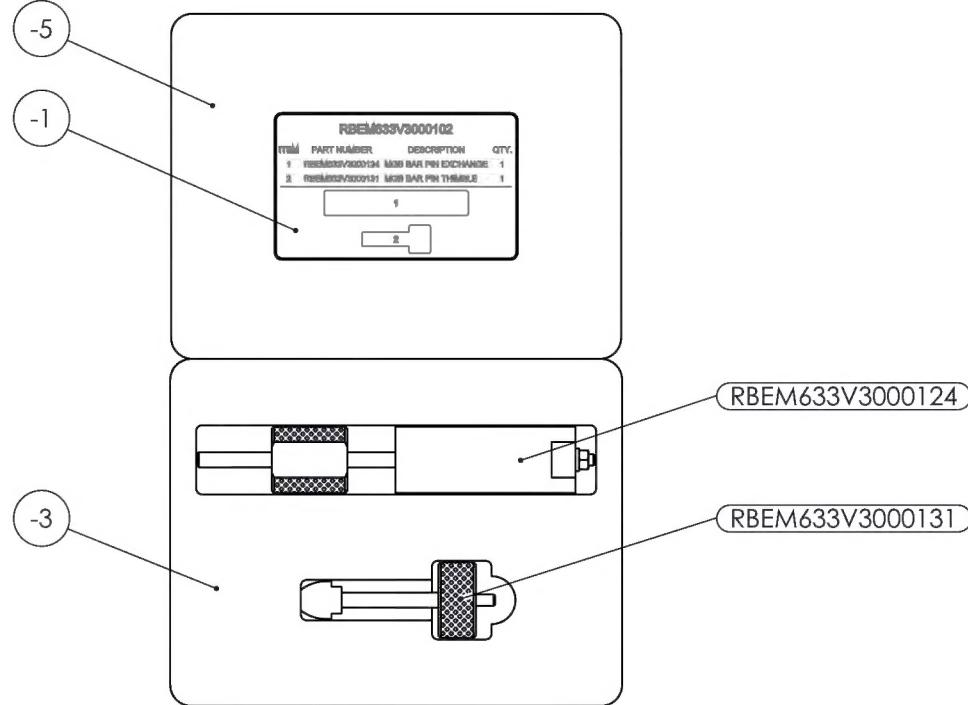


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			6/17/2016	DPD	JAG
2	16-0134	-3 & -5 CH'D VENDOR & MATERIAL WAS Y20 BLACK, I.R. SPECIALTY IS ETHAFOAM 220, BLACK, CASE SOLUTIONS. -3 DELETED DIM 4X R.44, ADDED DIM'S 4X 45°, 4X .75, R.50; 2.20, CH'D DIM WAS 6.69 IS 3X 6.69. -5 DELETED DIM 4X R.44, ADDED DIM'S 4X 45°, 4X .65.			11/9/2016	RJC	SM



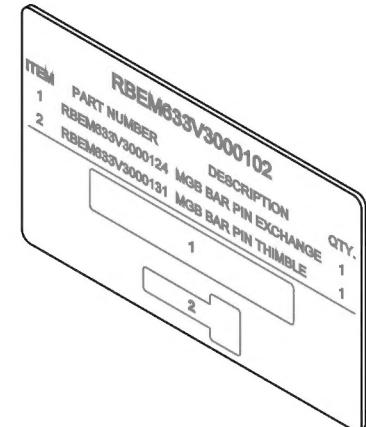
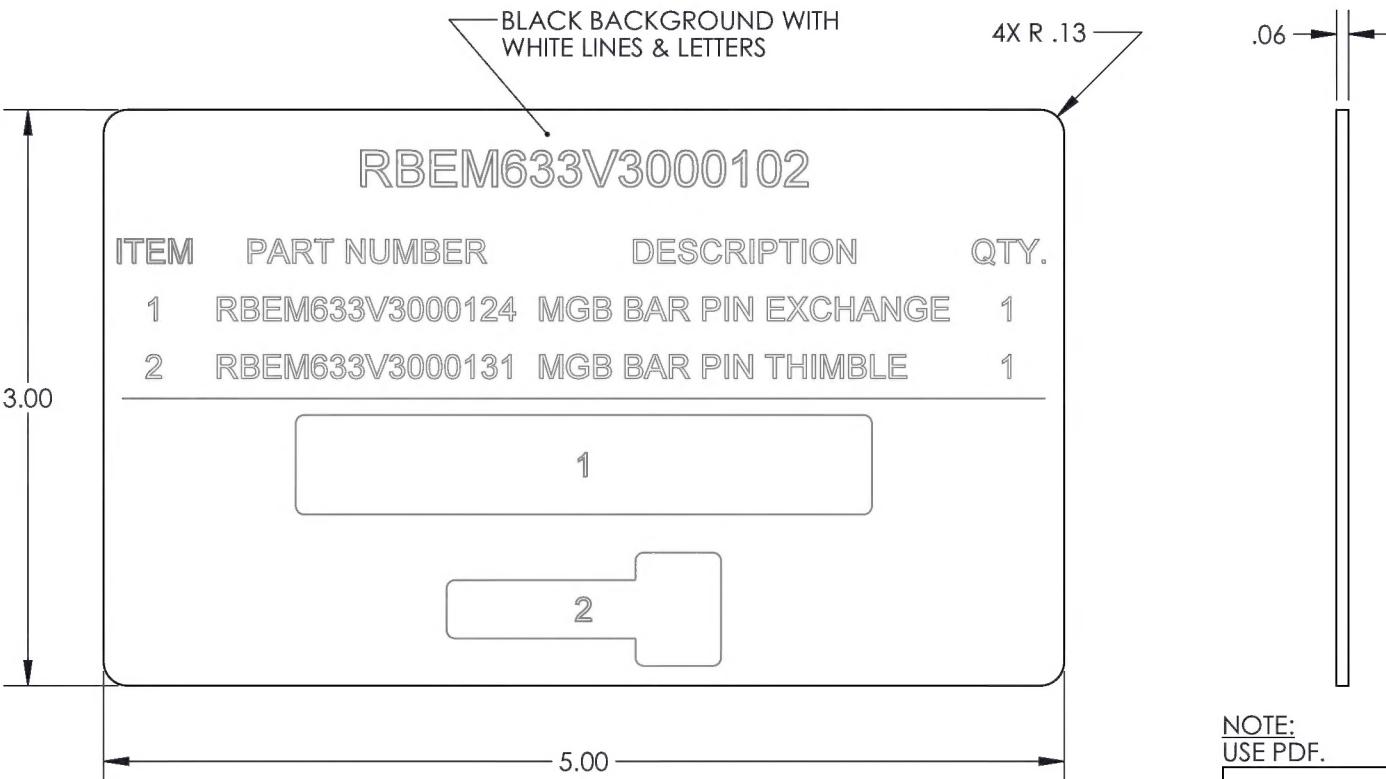
NOTE:
REF. AIRBUS T/N: M633V3000102.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	MGB BAR PIN EXCHANGE		RBEM633V3000124	1
				1	MGB BAR PIN THIMBLE		RBEM633V3000131	1
			-1	1	PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	2.93 X 7.23 X 9.41 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	1.19 X 7.19 X 9.37 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1200-E	N/S
		B/O		1	PLACARD	ALUMINUM	RB41011	N/S

TITLE		MGB BAR PIN EXCHANGE	
DWG NO.		RBEM633V3000102	
REV		2	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		X ± .1 SURFACES = 125	
DRAWN BY:		DUERFELDT	
CHECKED:		CLOUGH	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:4	DATE
DATE		3/28/2016	SHEET 1 OF 4

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE:
USE PDF.

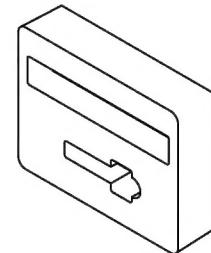
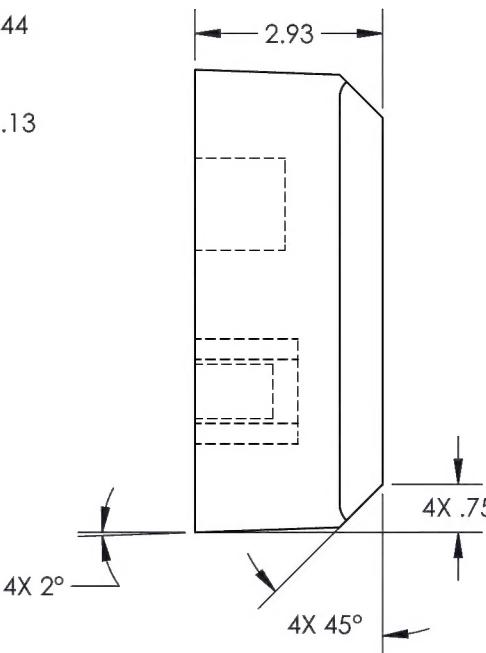
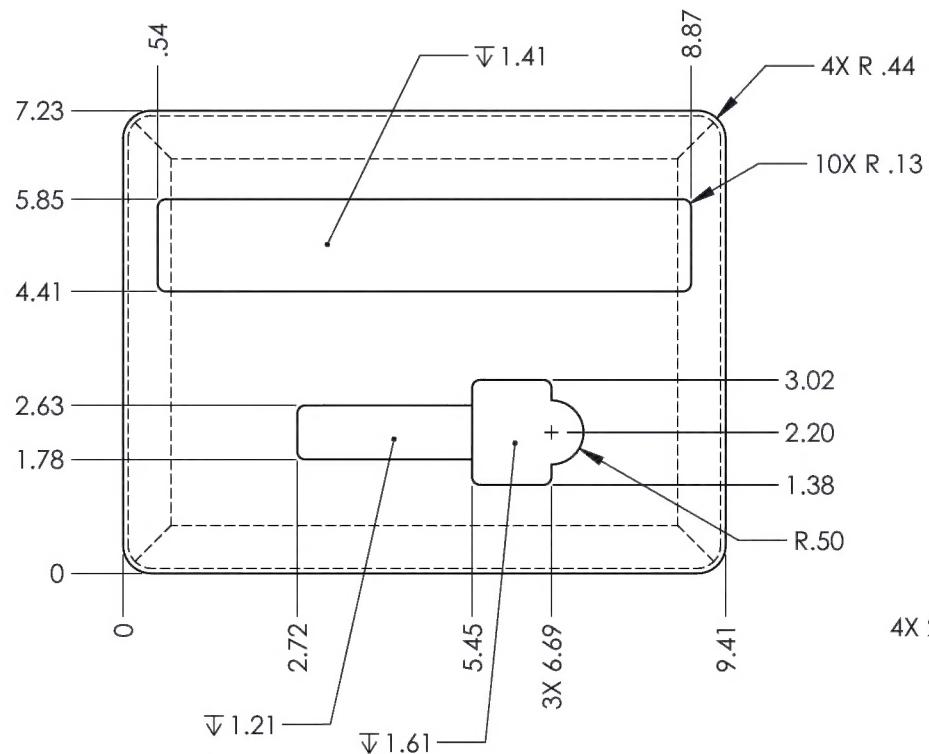
(-1)

PLACARD

TITLE		REV
MGB BAR PIN EXCHANGE		2
DWG NO.		RBEM633V3000102-1
MATERIAL		PLASTIC
HEAT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT		.XXX ± .010 FRACTIONS ± 1/8
FINISH		.XX ± .03 ANGLES ± 1°
SPEC		X ± .1 SURFACES = 125 ✓
DRAWN BY:		DUERFELDT
CHECKED:		CLOUGH
OPPS APPR:		ANDERSON
QA APPR:		LINDSAY
APPROVED:		GILBERT
SCALE	1:1	DATE 3/28/2016
USED ON MODEL		
H175		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
SHEET 2 OF 4		

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0134		-3 DELETED DIM 4X R.44, ADDED DIM'S 4X 45°, 4X .75, R.50, 2.20, CH'D DIM WAS 6.69 IS 3X 6.69, CH'D VENDOR & MATERIAL WAS Y20 BLACK, I.R. SPECIALTY IS ETHAFOAM 220, BLACK, CASE SOLUTIONS.	11/9/2016	RJC	SM



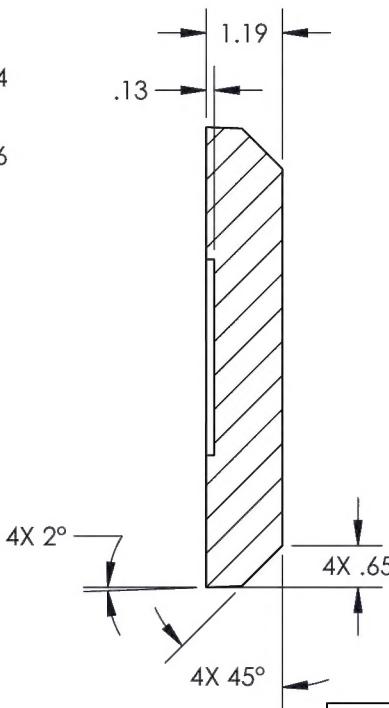
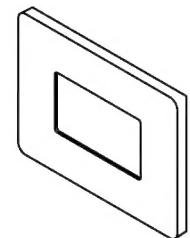
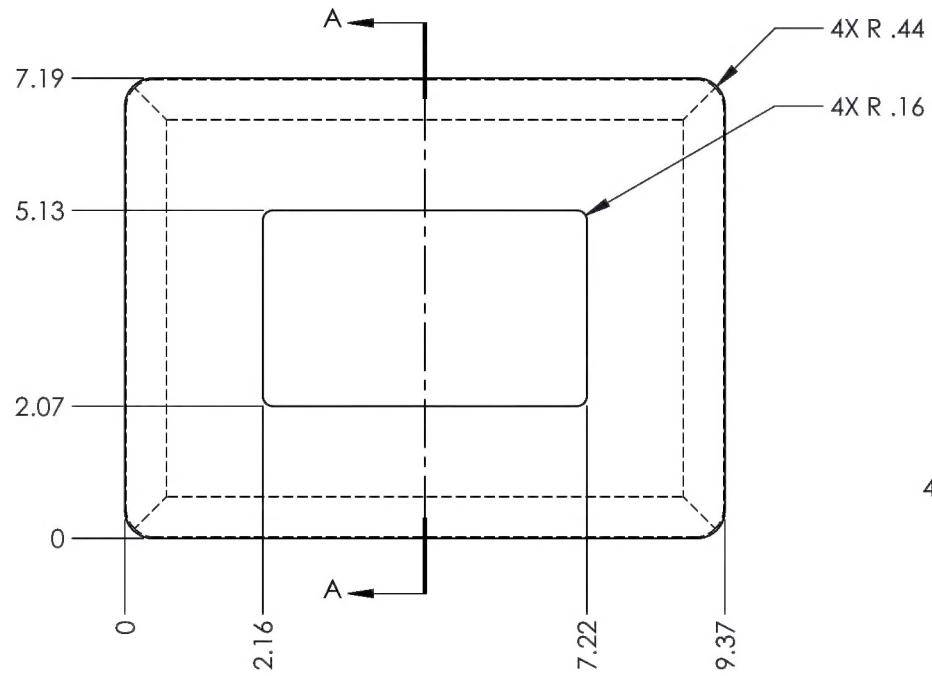
BOTTOM FOAM

(-3)

TITLE		DART AEROSPACE	
DWG NO.		RBEM633V3000102-3	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .010 FRACTIONS ± 1/8	
TREAT		.XX ± .03 ANGLES ± 1°	
FINISH		.X ± .1 SURFACES = 125	
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY:		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR:		USED ON MODEL	
QA APPR:		LINDSAY	
APPROVED:		H175	
SCALE		1:3	
DATE		3/28/2016	
SHEET		3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0134	-5 DELETED DIM 4X R.44, ADDED DIM'S 4X 45°X .65, CH'D VENDOR & MATERIAL WAS Y20 BLACK, I.R. SPECIALTY IS ETHAFOAM 220, BLACK, CASE SOLUTIONS.	11/9/2016	RJC	SM



SECTION A-A



MGB BAR PIN EXCHANGE

RBEM633V3000102-5

REV
2

MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX	± .010 FRACTIONS ± 1/8
TREAT		XX	± .03 ANGLES ± 1°
FINISH		X	± .1 SURFACES = 125
SPEC			✓
DRAWN BY:	DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED:	CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:	LINDSAY	USED ON MODEL	
APPROVED:	GILBERT	H175	
SCALE	1:3	DATE	3/28/2016
			SHEET 4 OF 4